

ABSTRACT

An aluminum flat tube core is prepared, and a sprayed layer 20 is formed on a surface of the tube core by thermally spraying 5 alloy containing Cu (including its alloy) and Zn (including its alloy), or an alloy containing Cu and Zn. With this method, a heat exchanger tube excellent in heat resistance, pressure resistance and corrosion resistance can be easily manufactured by extrusion, etc.